## INTELLIGENT CONTROLLER FOR CARDING



## Advantages of our system:

- Digital pressure monitoring system for waste collection suction pressure.
- Energy saving option to control cylinder motor power or total machine power during idle stop of delivery.
- > Cylinder motor VFD control through set target speeds
- Safety stop limits can be provided for cylinder low speed.

## PRESSURE MONITORING SYSTEM

## BEFORE



SET PRESSURE: 500 Pa TOLERANCE PRESSURE: 100 Pa TIME DELAY: 30 Sec

#### Features:-

- Required suction pressure can be defined in Pa.
- Safety limit suction pressure also can be set through our controller
- In our controller there are two pressure transducer options available. We can connect if there's an separate connection available for Licker-in (or) C-Cleaner

### ENERGY SAVING CONTROL SYSTEM







ENERGY SAVING: INACTIVE/ACTIVE TIME DELAY FOR DELIVERY IDLE STOP: 30 Mins

#### Features:-

- When there's an idle time of delivery motor our controller will stop the cylinder motor (or) total machine to save the power
- Meantime through our controller waste collection suction pipes will get shut off through the flaps. <u>"This</u> will give additional power savings in waste collection filters"
- In our shut off flap there will be an actual status sensor. Once machine starts without proper acknowledge of flap machine can't start.

### VFD OPTION FOR CYLINDER MOTOR DRIVE

## BEFORE







TARGET SPEED: 350 RPM ACTUAL SPEED: 351 RPM SAFETY STOP LIMIT: 5 RPM TIME DELAY: 30 Sec

#### Features:-

- Required cylinder RPM can be set through our controller
- Safety limit in RPM also can be set through our controller. <u>"This will</u> <u>help to avoid cylinder wire and</u> <u>mechanical components damages</u> <u>when there's an small loading also"</u>
- Machines which were runs through old clutch pulley we can convert with flat pulley along with VFD.

# THANK YOU